Training – Startup Procedures
INTELI Control

For USA & CANADA:
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Reference manuals:

(1) “Operations Instructions” for washer’s EH-6 / Inteli Control Cod. 429159
REV.17/0618 or higher

(2) “Instructions Manual – Technical Assistance” Cod. 344739 Rev. 09/0317 or higher

Rev. 00/0319
Safety Instructions

IMPORTANT SAFETY INSTRUCTIONS

WARNING: To reduce the risk of fire, electric shock or injury to persons when using the machine, follow basic precautions, including the following:

1. READ all instructions before using the machine, and KEEP them in a prominent location for customer use.
2. Do not wash articles that have been previously cleaned in, washed in, soaked in, or spotted with gasoline, dry cleaning solvents, and other flammable or explosive substances as they GIVE OFF VAPOURS that could ignite or explode.
3. DO NOT ADD petrol, dry-cleaning solvents, or other flammable or explosive substances to the wash water. These substances give off vapours that could ignite or explode.
4. Under certain conditions, hydrogen gas may be produced in a hot water system that has not been used for two weeks or more. HYDROGEN GAS IS EXPLOSIVE. If the hot water system has not been used for such a period, before using the washing machine, turn on all hot water faucets and let the water flow from each for several minutes. This will release any accumulated hydrogen gas. As the gas is flammable, do not smoke or use an open flame during this time.
5. Do not allow children to play on or in the washer. CLOSE SUPERVISION of children is necessary when the washer is used near children.
6. Before the washer is removed from service or discarded, REMOVE the door.
7. DO NOT TRY TO OPEN THE WASHER’S DOOR if the drum is moving.
8. Do not install or store the washer where it will be exposed to the WEATHER.
9. DO NOT TAMPER with controls.
10. DO NOT REPAIR OR REPLACE any part of the washer or attempt any servicing, unless this is specifically recommended in the user instructions or in published user-repair instructions that you understand and have the skills to carry out.
11. DO NOT REMOVE any safety device OR MODIFY OR MANIPULATE any component or part of the machine. DO NOT INSTALL any extra elements inside the machine.
12. Any part of the machine that is replaced may affect its operation and the user’s safety. For this reason, USE ONLY THE MANUFACTURER’S ORIGINAL SPARE PARTS. Failure to comply with this warning can cause serious accidents, malfunctions and the loss of the machine’s guarantee and certifications.
13. Failure to comply with or observe the legislation and regulations covering health, safety and prevention of risks in the workplace applicable in the country where the machine has been installed, or actions contrary to common sense, MAY CAUSE personal injury or even death to the user.
14. The machine should only be used for those purposes established by the manufacturer and following the instructions for use set out in the instruction manuals. Any use not specified in the manuals may lead to additional risks. Pay special attention to information headed DANGER, WARNING and PRECAUTION.
15. The room where the machine is located MUST comply with the environmental conditions (air venting, temperature, humidity, etc.) specified in the technical specifications table. NEVER INSTALL THE MACHINE IN ENVIRONMENTS where it will be splashed with water or where there is a very high level of humidity in the atmosphere.
16. Clearly mark out danger areas and PREVENT public access to them when the machine is operating. Do not expose yourself to drainage areas or to vapour, condensation, combustion gas or ventilation outlets.
17. All machines working at temperatures present a fire risk. Take EXTREME care: CLEAN the machine of inflammable materials: lint, fluff, soot, etc. on a regular basis. KEEP the environment free of combustible materials and PLACE suitable extinguishers near the machine in easily accessible places.
18. All installations required for the proper operation of the machine MUST be carried out by a duly accredited Registered Installation Contractors (see Note 3), in compliance with the legal regulations applicable in the country of use.

19. The machine MUST be commissioned by the Authorised Technical Service in the presence of the Customer Technical Service (see Notes 2 and 4) or a responsible person appointed by the customer.

20. This machine MUST BE USED by personnel who are properly trained in how to use it (see Note 1).

21. NEVER START THE MACHINE, OR USE IT, IF THE FOLLOWING ARE ABSENT, INCORRECTLY POSITIONED OR MALFUNCTIONING:
   • COVERS (GUARDS) AND PROTECTIVE DEVICES
   • SAFETY DEVICES
   • CONTROL ELEMENTS

22. DO NOT USE the machine if you notice any abnormal noise or smell or if you suspect that the machine is faulty or defective.

23. The inspections required by the regulations applicable to the country where the machine is being used must be carried out. It is advisable to request an overall, detailed service of the machine by the Authorised Technical Service every year (see Note 2).

24. **WARNING!**

**INSPECTION, MAINTENANCE OR REPAIR OPERATIONS**

Before carrying out any action on the machine:
- Close and mechanically lock the manual fluid supply valves.
- Check that the bath has **COMPLETELY** drained, that no part of the machine is at a high temperature and that no circuits or containers are under pressure.
- Check that all the machine's moving parts are halted or in their rest position. Securely fix all the machine’s moving parts that could cause an accident.

To reduce the risk of electric shock:
- **COMPLETELY** disconnect the machine from the mains power supply and take steps to prevent accidental reconnection. **TURNING OFF THE ON SWITCH OR PRESSING THE STOP KEY IS NOT ENOUGH.**
- Disconnect the electrical connection of any circuit external to the machine; for example external dosing equipment, central vending units, linen feeders or folders, etc. The electrical connection for these circuits is independent of the machine’s electrical connection.
- To prevent the risk of electrical discharge caused by residual voltage, wait at least five minutes before removing any guard or cover from the machine.

Failure to follow these warnings may cause a serious accident.

25. **CONTACT** the Installation Contractors or the Authorised Technical Service (see Notes 3 and 2) in the event of any doubt, anomaly or problem.

26. It is advisable to copy and enlarge the **SAFETY INSTRUCTIONS** and place them in a visible place in the laundry.

27. **THE MANUFACTURER ACCEPTS NO RESPONSIBILITY IF THESE SAFETY INSTRUCTIONS AND ALL THE INFORMATION IN THE CORRESPONDING MANUALS ARE NOT FOLLOWED.**

SAVE THIS INSTRUCTIONS.
**Safety Instructions**

**SYMBOLS USED IN MACHINE LABELLING**

- **Electrical risk**
  
  Protective guard for elements carrying an electric current.

- **High temperature risk**
  
  Handle with caution. Use adequate protection.

- **Mechanical risk**
  
  Protective guard for moving parts.

- **Risk of inhaling harmful or irritant vapours**
  
  Keep the doors/cover closed. Use adequate protection.

- **Flame risk (only on some machines)**
  
  Protective guard for flame.

- **Risk of falling**
  
  Use proper access and safety methods.

- **Access prohibited**

- **Refer to instruction manual/booklet**

**SYMBOLS USED IN THIS MANUAL**

- **Symbol used to highlight a possible HAZARD, WARNING or NOTE.**

- **This symbol is used to emphasise a particular explanation.**

**TRANSLATION OF THE ORIGINAL MANUAL**

**NOTES:**

1. Trained personnel refers to those who have read and understood the Instruction Manual, who have been trained by the Authorised Technical Service or by a representative of the customer present at the start-up who is familiar with the operation of the machine and is authorised to use it.

2. Authorised Technical Service (ATS) is one that has been recognised under contract and properly trained by the manufacturer.

3. Registered Installation Contractors are those officially approved by the government of the country the machine is to be installed.

4. Customer Technical Service (CTS) is one that has been authorised by the customer and which has sufficient basic technical knowledge to correctly interpret and carry out the actions attributed to it in this manual. The manufacturer strongly recommends that the customer should have its own technical service, particularly in laundries with large-scale machinery installations.
Safety Instructions

IMPORTANT INSTRUCTIONS FOR USE AND PRESERVATION

1. INTENDED USE OF THE MACHINE AND INAPPROPRIATE USE. This machine is designed and intended solely for processing fabrics washed in a water bath or that have been previously treated in these conditions. Any use other than this is contraindicated without written authorisation from the manufacturer.

2. Maximum output, performance, reliability and durability are achieved when the machine is installed, used and maintained correctly, and if a comprehensive and detailed service is carried out annually by the Authorised Technical Service.

3. The machine’s MATERIALS that are in direct contact with the chemical products involved in treating the linen are detailed in the manual.

4. The user must consult the supplier of the chemical products USED THROUGHOUT THE WHOLE LINEN TREATMENT PROCESS regarding the risks associated with its products and their combination. It must be confirmed that the products are not flammable, ARE MUTUALLY COMPATIBLE, and that they will not cause oxidation or deterioration of the machine or any injury to the people using them. It should be noted that, under certain conditions of use, hypochlorite (bleach) generates chlorine gas. Chlorine is a corrosive, oxidising substance which, at high concentrations and temperatures, damages stainless steel and elastomers. This same effect can also be caused by other strongly oxidising agents, including ozone.

5. FOLLOW the treatment recommendations for each fabric indicated by its manufacturer. THE MANUFACTURER OF THE MACHINE accepts no responsibility for damage caused by inappropriate treatment of a fabric.

6. Periodically CLEAN the outside of the machine to prevent damage to its metal parts. This will improve safety and extend its life. To clean the machine, use water and detergent. Rinse with a damp cloth and then dry off. To remove accumulated lint, use a suitable vacuum cleaner. Water jet or pressurised steam cleaning is prohibited.

7. NEVER use aggressive products to clean the machine or the premises. There are products on the market that give off highly corrosive vapours.

8. If the machine is left idle for long periods of time, it must be thoroughly PROTECTED from humidity and temperature variations.

9. Faults arising from improper machine operation may VOID THE WARRANTY.

10. When asking for information on your machine, MENTION the model and serial number. This information can be found on the specification nameplate incorporated into the machine.

With every machine, the manufacturer provides all the necessary technical information and documents required for its use. KEEP IT IN GOOD CONDITION.

Introduction and Use (INTELI Control)

This guide is intended to inform owner/operator of operation and basic equipment set up for the Inteli controlled washing machine models.

EH030, EH040, EH060, EH070, EH080, EH090, EH130, EH190 and EH255 soft mount models
Control Panel

The Inteli control is the Premier control offered in today’s commercial/Industrial laundries where program flexibility is needed for special linen processing. Control viewing uses graphic icons for washer functions for better understanding of normal operations.

Screen

Allows viewing the different operations during washing machine operation by means of easily understandable graphic icons.

Keyboards

**Numerical keyboard**: Used for selecting programs, introducing values...

- Numerical keys: Allows introducing numerical values for selecting programs, programming, configuration, access codes, etc.

- The keys with vertical and horizontal arrow symbols allow inserting text.

- C key: accesses the delayed start of a program and erases written characters.

- STOP key: cancels a wash cycle and other functions depending on the one currently in use.
Card Reader

The INTELI control allows storing wash programs on a memory card and copying them onto other washing machines that use the same control. The card has a maximum capacity of 25 programs. Depending on the length of the program, this quantity can be reduced.

Power up screen

It is important that the owner/operator understand as much as possible during the training startup of new equipment. Use of control panel and its functions is key to ease of operation.

Characteristics of control

- Easy understandable graphic icons
- Temperature control by thermister by hot and cold water mixture
- Adjustable wash/extract speed control by 1RPM increments
- Adjustable water levels
- Full flexibility of programming capabilities
- Memory card feature for storing programs
- Program advance, increase or decrease of time
- Diagnostic “TesT” feature for troubleshooting washer faults
Inteli preset programs (80-99)

As with all Continental washers, the microprocessor has a group of preset programs that are ready for use. These programs range from heavy soil down to light soil applications for linens consisting of all cotton to blended bed linens, to color-fast linens and delicate items.

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Basic icons of preset programs;

The preset programs only use functions available in basic configuration of washing machine. We list some of the icons shown in preset programs.
Approximate time of the program in minutes. Water supply pressure: recommended values. These times do not include the times for heating and cooling the bath.

Water inlet
The numerical value indicates the programmed water inlet.

Bath level
The numerical value indicates the level programmed.

Temperature in centigrade. Temperature value of the wash phase is highlighted. The numerical value indicates the temperature programmed.

Temperature in Fahrenheit. Temperature value of the wash phase is highlighted. The numerical value indicates the temperature programmed.

Dosing. Pre-set programs only use the internal dosing. The numerical value indicates the dosing programmed.

Rotation
The numerical value indicates the rotation sequence programmed.

Rotation time
The numerical value indicates the rotation time in minutes.

Gradual cooling
Interprets the numerical value programmed: 0 = NO cooling 1 = YES cooling

Draining
Interprets the numerical value programmed: 0 = NO draining 1 = YES draining

Rotation speed during draining
The numerical value indicates the rotation speed programmed.

Draining / spin cycle time
The numerical value indicates the draining time in minutes.

Other icons used on the viewing screens of the wash programs

No dosing

Phase without draining

Buzzer at the end of the phase

No buzzer at the end of the phase
Main Menu Operation Modes
The Inteli control is divided into three operational/intervention areas:

**PROGRAM EXECUTION MODE**
Covers the functions or interventions destined to:
- Selecting and executing the different wash programs
- Programming the delayed start of a program
- Accessing information about the different functions that the washing machine is executing
- Small specific modifications of the program being executed
All the information that appears on the screen during the execution of a program is in graphic mode.
Information regarding this intervention mode: chapter 4 in this manual.

**PROGRAMMING MODE**
Covers the functions or interventions destined to:
- Knowing the content of the PRE-SET program in the washing machine's memory
- Creating a new wash program, whether it is a new program or copying an already existing program
- Eliminating programs from the washing machine's memory
- Using the resources that the card holds
All the information that appears on the screen in the program management menu is in graphic mode.
Information regarding this intervention mode: chapter 5 and 9 in this manual.

**SYSTEM TOOLS MODE**
This area offers specific menus for configuring the system.
Among other features:
- Configuring operation parameters
- Setting the clock of the system
- Controlling security codes
It also provides a lot of information about the characteristics and life of the washing machine.
The information in this area is in text mode.
Information regarding this intervention mode: chapter 10 in this manual.

**Loading the washing machine**
Open loading door and load the machine. Washer load recommendations according to type of linen to be washed for best results;

a. Cotton fabrics: nominal load of approximate machine capacity
b. Synthetic fabrics: between 80 & 90% of nominal load
c. Delicate fabrics: between 50 & 60% of nominal load
d. Mixed fabrics: between 80 & 90% of nominal load

Do not overload the machine, the door must be able to close easily. Overloading the machine leads to excessive strain on machine operation.
Note: The following pages related to systems in aiding loading and unloading can be skipped on all models with exception to EH090, EH130, EH190 and EH255 units. Go to “Using the dispenser”

Systems to aid loading and unloading

The systems to aid loading and unloading are options that apply to washing machine models HS-6040, HS-6057, HS-6085, HS-6110, EH090, EH130, EH190 and EH255.

The EASY LOAD SYSTEM. This system aids washer loading by running a filling sequence of hot or cold water and rotating the drum to compress the clothes, thereby enabling the machine’s capacity to be used to the full. This sequence takes around 90 seconds. After the sequence has ended, the water introduced will remain inside the machine, even when the door is opened, in order to be used in the wash cycle. During the loading sequence, the bath level and rotation time cannot be altered. To aid the unloading of the linen, a system of buttons allows the user to turn the drum with the door open. To be able to use the EASY LOAD system, this option (Board A10) needs to be installed in the machine and activated in the SETUP menu.

The TILT SYSTEM. The TILT SYSTEM consists of a system of pneumatic actuators and an auxiliary electric control that allows the washer to be tilted forwards and backwards to assist loading and unloading while the door of the machine is open. At the same time, by operating the corresponding control devices, the drum rotation can be started at a low speed. With the machine in the loading position, a water inlet can be opened (cold or hot) to soak the dry linen and reduce its volume. The maximum water level allowed in this situation is limited by the program. The water used during this process will be kept inside the washer when a new cycle is started. To drain the water used during the loading process, turn the Off switch on the machine’s control panel off and on again. To be able to use the TILT SYSTEM this option (Board A10) needs to be installed in the washer and activated in the SETUP menu, with the TILT SYSTEM parameter activated.

The TILT + EASY LOAD SYSTEM. This is a combination of the two systems mentioned above. During loading, the washer runs a filling sequence of hot or cold water and rotates the drum to compact the clothes and thus use the machine’s capacity to the full. After the sequence has ended, the water introduced will remain inside the machine, even when the door is opened, in order to be used in the wash cycle. To aid unloading, it allows the user to tilt the machine forward and rotate the drum at a low speed by operating the corresponding control devices. To be able to use the TILT + EASY LOAD SYSTEM control, this option (Board A10) needs to be installed in the washer and activated in the SETUP menu, with the TILT SYSTEM parameter activated and the EASY LOAD function activated in the GENERAL PARAMETERS menu.

The TILT SYSTEM and the TILT + EASY LOAD SYSTEM can be operated from the washer’s control panel or using the remote control. To be able to use the remote control function, this option (Board A11) needs to be installed in the washer and activated in the SETUP menu.
Easy Load system operation

The loading system must **ALWAYS BE STARTED WITH THE DOOR OPEN.** If the main menu window is displayed, press the **OK** key to go to the **PROGRAM EXECUTION MODE.** The **LOAD** and **UNLOAD** options are displayed on the screen.

**Starting the loading sequence**
Load the washing machine. Press the **LOAD** key and close the door. Select the type of water. The water used in the Easy Load process is kept in the machine to be used in the washing cycle. Press the **OK** key.

- Water inlet A1 (cold)
- Water inlet A2 (hot and cold water depending on the washer connections)
- Water inlet A3

Loading sequence time remaining.
Once the sequence has ended, the door can be opened without emptying the bath water.
Pressing the **STOP** key while the loading sequence is running halts this operation without emptying the bath water.
Pressing the **STOP** key a second time opens the drain valve and empties the bath water.
**ATTENTION!** The **LOAD** sequence cannot be repeated.

Access to the list of programs.
Select and start a washing program. It will start without losing the bath water.

**Starting the unloading sequence**
Open the washing machine door and press the **UNLOAD** key.
Clockwise rotation.
Press the **DRUM ROTATION** push-button on the control board to activate the multi-function keyboard. On the multi-function keyboard press the key which corresponds to the picture in the screen.
The drum will turn clockwise at low speed.
To select anti-clockwise turning, release and re-press the **DRUM ROTATION** button.
Anticlockwise rotation.
Press the **DRUM ROTATION** push-button on the control board to activate the multi-function keyboard.
On the multi-function keyboard press the key which corresponds to the picture in the screen.
The drum will turn anticlockwise at low speed.
To select clockwise turning, release and re-press the **DRUM ROTATION** button.

Close the door to access the list of programs or press the **STOP** button to activate the loading function.
Tilt system operation

Open the door of the washing machine and secure it with the hook on the right-hand side. If the main menu window is displayed, press the OK key to go to the PROGRAM EXECUTION MODE. Run the desired option by pressing the corresponding key on the multifunction keyboard or by activating the selector on the remote control:

**Loading position.** The system tilts the washer backwards. When the final tilt position is reached, the auxiliary loading and unloading functions can be accessed.

Activate the function corresponding to the figure in order to tilt the washer into the loading position.

**Unloading position.** The system tilts the washer forwards. When the final tilt position is reached, the auxiliary loading and unloading functions can be accessed.

Activate the function corresponding to the figure in order to tilt the washer into the unloading position.

**Loading and unloading functions**

1. **Cold water input.** Only in loading position.
   
   Activate the function corresponding to the figure. If the function is not deactivated, the valve closes automatically when it reaches a preset level.

2. **Water inlet A2** (hot and cold water depending on the washer connections). Only in loading position. Activate the function corresponding to the figure. If the function is not deactivated, the valve closes automatically when it reaches a preset level.

**Clockwise rotation.**

Press the DRUM ROTATION button.

Activate the function corresponding to the figure.

The drum will turn clockwise at low speed.

To select anti-clockwise turning, release and re-press the DRUM ROTATION button.

**Anticlockwise rotation.**

Press the DRUM ROTATION button.

Activate the function corresponding to the figure.

The drum will turn anticlockwise at low speed.

To select clockwise turning, release and re-press the DRUM ROTATION button.
Using the dispenser

As a precaution, when using liquid detergents, it is recommended that the detergent be added just prior to starting the wash cycle. This diagram describes compartment and use and next diagram shows compartment layout.

<table>
<thead>
<tr>
<th>Icon</th>
<th>Description</th>
<th>Dispensing compartment</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image" alt="Powdered detergent for pre-wash" /></td>
<td>Powdered detergent for pre-wash</td>
<td>1 (powder)</td>
</tr>
<tr>
<td><img src="image" alt="Powdered detergent for wash" /></td>
<td>Powdered detergent for wash</td>
<td>2 (powder)</td>
</tr>
<tr>
<td><img src="image" alt="Liquid bleach (chlorine, bleach, etc.)" /></td>
<td>Liquid bleach (chlorine, bleach, etc.)</td>
<td>3 (liquid)</td>
</tr>
<tr>
<td><img src="image" alt="Liquid softener / neutraliser" /></td>
<td>Liquid softener / neutraliser</td>
<td>4 (liquid)</td>
</tr>
</tbody>
</table>

Fill the compartments with corresponding products, according to these symbols for models EH030 thru EH080.

**Note:** In order to dispenser operate correctly and prevent possible damage and splashing, the dispenser lid must always remain closed, except when adding products.

Starting a program Inteli Control

- Load drum with appropriate linen and close door, program list shows with last cycle used highlighted.
- Place laundry products into dispenser
- Select desired program using up & down arrows
- Press start at bottom right of LCD screen

The Inteli map below shows sequence of cycle operation and display screens from start signal.
Inteli Map – Program Execution

The Inteli map is a great tool for understanding the individual screens you will encounter during the start process. With main menu showing press OK on bottom right of screen and follow the directional arrows.

Select the program to execute

Load weight if COUNTERS OF LOAD selected

C key: Accesses the delayed start of a program

Bath management screen:
Type of water, Bath level, Dosing, Programmed temperature

Rotation screen:
Type of rotation, Drum speed, Rotation time
Have a look next page

Progressive cooling screen:
Temperature of the bath

Bath drainage screen:
Drum speed during the bath drainage cycle, Spin time, Buzzer

END open the door
Starting sequence

Starting sequence of program operation will vary depending on door lock type.

The normally open door lock on models EH030 & EH040 (indicates door will unlock after approximately 220 seconds) with power off. Door lock has a thermal device built into lock that requires 30 seconds to activate. The thermal device keeps door locked during cycle sequence. Anytime power is removed from thermal device it requires approximately 220 seconds to cool down allowing door to be opened.

The normally closed door lock on models EH060 thru EH255 (indicates door stays locked) with power off. This door lock is solenoid activated and door locks when power to solenoid is removed causing door to lock. Anytime washer is not in use and door is closed the solenoid has power, when door is opened or power is removed from solenoid the solenoid drops down, locking handle in position.

Start signal activated by operator with a press of start key, signal is sent to door lock and drain valve causing valve to close.

**Door lock normally open**; after lock has received a start signal, a 30 second delay time is started, during this time the drum rotation and water inlet operate at short impulses and door will remain unlocked. Anytime during this period, the operator can open and close door up until it locks. At the end of 30 second delay the door will lock and cycle time starts.

**Door lock normally closed**; after lock has received a start signal the door locks within a moment and cycle starts. Door remains locked until a signal is sent from control to unlock.

**Drain valve**; drain valve closes moment signal received and remains closed till end of programmed phase.

**Water valves**; as soon as door locks it signals control it powers the water valves. These valves work independently of each other meaning when cold fill valve has power the hot fill valve does not and vice versa, when hot fill valve has power the cold fill valve does not.

**Example**: The program calls for 140f water, this signals the control to open hot valve only until the thermister temperature is satisfied. At that time the hot fill valve closes ant the cold fill valve opens. The washer will continue fill by alternating hot and cold fill valves until level and temperature is reached.

This means that only the hot valve or cold valve is open at any given time, never at same time.

**Thermister**; is a probe located under the outer drum at its lowest point, just left of center, where it will allow contact with water entering washer drum. The temperature of the water in drum is sent from thermister to washer control and in turn the control activates fill valve required to produce programmed temperature of wash bath.

**Unbalance switch – EH soft mount models only**

During washer operation the control monitors the drum movement as a safety precaution. At any point during the program and the drum has excessive movement it can activate the switch causing the load to redistribute and then continue. If the switch activates 3 times the cycle will end and display will show – “End-Bal”.

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Stop modes

- **End of cycle;** when programmed cycle is finished the display will show

- **Interrupting a program;** during a cycle operation the red stop key, on key pad, can be activated at any time. Pressing the “stop” key signals the control to turn off all power to washers outputs allowing drain to open, door unlock time countdown and all other cycle functions to halt. After the bath has drained and drum rotation has ended, the door is released, allowing door to open.

- **Emergency stop;** once Red button with lock located on top front left is pushed it interrupts the operation of washing machine. Once stop is released the wash program can be terminated or restarted.

**Note:** No stopping action, other than total power disconnection, eliminates the entire electrical power of the machine

Other stopping modes

- Turn off power at the I/O switch located on top front right of control panel
- Turn off power at switch disconnector located on top left rear of unit
- Turn off power at power supply source (wall disconnect or breaker.)